

Date: 09/04/02

Batch No:

M111321 VC-MAG<sub>02</sub>

Supplier: magna

Dart P/O:

8480

Packing Slip: Yes ☐ No ☐  
Invoice: Yes ☐ No ☐  
Receipt: Cash ☐ Cr ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐  
Waybill Attached: Yes ☒ No ☐ N/A ☐  
Shipment Complete: Yes ☒ No ☐ N/A ☐  
QC6 Inspection SA 09/04/02 N/A ☐  
Work Order ☐ N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>See P/O 4 B/O</u>						

Initials of receiver (if shipment OK) Level 12

CX

Production/Admin:

Date

09/04/02

Received/Costing

RCP 10638

Initial

CX

Location

\_\_\_\_\_



**Magna Stainless**  
5775 Kieran St, Saint-Laurent QC H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

# INVOICE

Pg 1 of 1 I009088

## SOLD TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY , ON  
K6A 1K7

## SHIP TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY , ON  
K6A 1K7

MTR:Y

INVOICE DATE:	04/02/09
ORDER DATE:	04/01/09
SHIP DATE:	04/02/09
ORDER NUMBER:	W010141
PURCHASE ORDER:	8480

Currency	Sales Person	Ship Via	F.O.B.	Terms
CANADIAN DOLLARS	ERYCK BLAIS	NIR:R-557065-1	PREPAID	NET 30 DAYS

Ln	Back Ordered	Ordered	Unit	Description	Shipped	Price Per	Value
		1	PC	ALUMINUM FLATS AFL 6061 T6 1/2" x 6" x R/L L022579 20' 1 PC/71 LB	1 PC	140.00	140.00
		1	PC	ALUMINUM ROUND BAR ARB 6061 T6 1-1/4" x R/L L018551 20' 1 PC/29 LB	1 PC	58.00	58.00

RECEIVED APR 09 2009

04/03/09 11:34:21

Merchandise:	198.00
Surcharges:	
No Tax Costs:	
GST	9.90
Total Due:	207.90

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Q.S.T. # 1213236471  
G.S.T. # 881565899 RT0001

# Dart Aerospace Ltd

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613) 632-3336  
Fax: (613) 632-4443

## Receiving Slip

Date Apr 2, 2009	Page 1
Receipt Number RCP00010638	

### Purchase From:

Magna Stainless  
5775 rue Kieran  
St Laurent, Quebec H4S 0A3  
Canada

### Ship To:

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAG002	PO00008480

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M6061T6B0500X0	6061-T6 Bar .500 x 6.00	20.0000	f	7.000000	140.00	Apr 02, 2009
		AS ABOVE					
		B/N111321					
	M6061T6R1250	6061-T6 Round Bar 1.2	20.0000	f	2.900000	58.00	Apr 02, 2009
		4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160					
		ROUND BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128					
		MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62					
		B/N111321					

Comments:



# Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

## PACKING LIST

I009088

Page: 1 of 1

SOLD TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

SHIP TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY , ON  
K6A 1K7  
Contact: CHANTAL

HAWKESBURY , ON  
K6A 1K7  
Ship Terms: PREPAID

MTR: Y

SPECIAL INSTRUCTIONS

STOCK

Currency		Sales Person		Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS		ERYCK BLAIS		(613) 632-5200	(613) 632-1053	8480	
Sales Order	Terms		Ship Via		Date Ordered	Date Required	Date Shipped
W010141	NET 30 DAYS		NIR:R-557065-1		04/01/09	04/02/09	04/02/09

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
1		PC	ALUMINUM FLATS AFL 6061 T6 1/2" x 6" x R/L ✓ 20' 71 LB / 1 PC	L022579	08060811B	1
1		PC	ALUMINUM ROUND BAR ARB 6061 T6 1-1/4" x R/L 20' 29 LB / 1 PC CY 09/10/02	L018551	5778	1
Bundles: 1				Total Weight:		100 LB

Received by: \_\_\_\_\_ Date: \_\_\_\_\_ Signature: \_\_\_\_\_

# DART

## Purchase Order

# FAXED

Date Apr 01, 2009	Page 1
Purchase Order Number PO00008480	

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1053

### Vendor Address:

Magna Stainless  
5775 rue Kieran  
St Laurent, Quebec H4S 0A3  
Canada  
Phone (514) 339-1211  
Fax (514) 339-1105

### Ship To:

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAG002	Apr 01, 2009	N30	yours	Apr 09, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
40.0000	M6061T6B0500X050	6061-T6 Bar .500 x 5.00 Comments: MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62 BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128/4115 4116 PER AMS-QQ-A-200/8 OR AMS 4160	09/04/2009	No	5.750000	f	230.00
20.0000	M6061T6B0500X060	6061-T6 Bar .500 x 6.00 Comments: AS ABOVE	09/04/2009	No	7.000000	f	140.00
60.0000	M6061T6B0500X100	6061-T6 Bar .500 x 10.00 Comments: AS ABOVE	09/04/2009	No	15.583333	f	935.00
40.0000	M6061T6B0500X120	6061-T6 Bar .500 x 12.00 Comments: AS ABOVE	09/04/2009	No	11.100000	f	444.00
20.0000	M6061T6R1250	6061-T6 Round Bar 1.250 Comments: MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62 ROUND BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128 4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160	09/04/2009	No	2.900000	f	58.00
96.0000	M6061T6S090	6061-T6 .090 Sheet Comments: MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM SHEET PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027	09/04/2009	No	5.156290	sf	495.00
MATERIAL CERTIFICATION REQ'D UPON DELIVERY							
Comments:		Tax Summary:		Less:			
		GST 115.10		included tax		0.00	
		ONT PST 0.00		Subtotal		2,302.00	
		Entered By: CLAVOIE		Total tax		115.10	
Approved By:				Total purchase order in			
				CAD Dollars		2,417.10	

Date : Tuesday, 31/03/2009 11:52:44 AM

User : Chantal Lavoie

**AUTO PO REQUIREMENTS LIST**43348 104421  
110377

Job / SO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make
	0.0	<del>FE002</del>	VC-INT001	10.00000000	0.3500	07/05/2009	1	N
	0.0	<del>M1010B0750X02500</del>	VC-CAM002	<del>11.92465000</del> 12	6.2500	07/05/2009	1	N
	0.0	<del>M4010B1500X03500</del>	VC-CAM002	<del>6.00000000</del> 12	11.8500	07/05/2009	1	N
	0.0	<del>M1010S125</del>	VC-CAM002	<del>14.00000000</del> 32	4.2500	07/05/2009	1	N
	0.0	<del>M1010S16GA</del>	VC-CAM002	<del>62.00000000</del> 128	4.8000	07/05/2009	1	N
	0.0	<del>M1010S20GA</del>	VC-CAM002	<del>42.13430000</del> 128	2.1000	07/05/2009	1	N
	0.0	<del>M1010B400X250</del>	VC-CAM002	<del>4.00000000</del>	51.2500	07/05/2009	1	N
	0.0	<del>M1200345-01</del>	VU-FLA001	<del>2.00000000</del>	22.0000	07/05/2009	1	N
	0.0	<del>M174R1000</del>	VC-CAM002	12.00000000 12	0.0000	07/05/2009	0	N
	0.0	<del>M2024T3S040</del>	VC-CAM002 144	96.00000000 128	8.7500	07/05/2009	1	N
	0.0	<del>M2024T3S050</del>	VC-CAM002	32.00000000 96	12.2040	07/05/2009	1	N
	0.0	<del>M303B0500X0500</del>	VC-COP001	12.00000000 12	0.0000	07/05/2009	0	N
	0.0	<del>M303R0500</del>	VC-COP001	20.00000000 20	3.2000	07/05/2009	1	N
	0.0	<del>M303R0750</del>	VC-COP001	120.00000000 120	4.8750	07/05/2009	1	N
	0.0	<del>M304B0375X03000</del>	VC-COP001	4.79300000 12	19.7800	07/05/2009	1	N
	0.0	<del>M304B0500X0500</del>	VC-COP001	4.00000000 12	0.0000	07/05/2009	0	N
	0.0	<del>M304EX07516F</del>	VC-COP001	<del>320.00000000</del>	0.0000	07/05/2009	0	N
	0.0	<del>M304R0375</del>	VU-MMA001	4.00000000 12	0.0000	07/05/2009	0	N
	0.0	<del>M304R500</del>	VC-COP001	4.50000000 12	2.3500	07/05/2009	1	N
	0.0	<del>M304R0750</del>	VC-COP001	4.00000000 12	5.6800	07/05/2009	1	N
	0.0	<del>M304S16GA</del>	VC-COP001	71.21846000 256SF	6.7800	07/05/2009	1	N
	0.0	<del>M304TR0675W091</del>	VC-COP001	<del>80.00000000</del> 100	0.0000	07/05/2009	0	N
	0.0	<del>M304TR0750W049</del>	VC-COP001	<del>100.00000000</del> 120	0.0000	07/05/2009	0	N
	0.0	<del>M304TS0750W065</del>	VC-COP001	<del>255.20725000</del> 600	0.0000	07/05/2009	0	N
	0.0	<del>M4130NR0750</del>	VC-CAM002	<del>4.00000000</del> 12	5.7500	07/05/2009	1	N
	0.0	<del>M4130NT2500W06</del>	VC-CAM002	<del>0.94854000</del>	0.0000	07/05/2009	0	N
	0.0	<del>M4140NB0625X04000</del>	VC-CAM002	<del>20.00000000</del> 20	52.2500	07/05/2009	1	N
	0.0	<del>M5052H32S020</del>	VC-CAM002	<del>32.00000000</del> 32	0.0000	07/05/2009	0	N
	0.0	<del>M5052H32G100</del>	VC-CAM002	<del>32.00000000</del>	0.0000	07/05/2009	0	N
	0.0	<del>M6061T6B0500X05000</del>	VC-CAM002	28.44900000 40	9.6000	07/05/2009	1	N
	0.0	<del>M6061T6B0500X06000</del>	VC-CAM002	10.00000000 20	13.2500	07/05/2009	1	N
	0.0	<del>M6061T6B0500X10000</del>	VC-CAM002	44.32591000 60	19.9500	07/05/2009	1	N
	0.0	<del>M6061T6B0500X10000</del>	VC-CAM002	27.75000000 40	23.8500	07/05/2009	1	N

Date : Tuesday, 31/03/2009 11:52:44 AM

User : Chantal Lavoie

**AUTO PO REQUIREMENTS LIST**

Job /SO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make
		2000						
	0.0	<del>M6061T6B0750X0</del>	<del>VC-CAM002</del>	<del>40.00000000</del>	40	0.0000	07/05/2009	0 N
		<del>2000</del>						
	0.0	<del>M6061T6B2000X0</del>	VC-CAM002	4.00000000	12	0.0000	07/05/2009	0 N
		<del>4000</del>						
	0.0	M6061T6R0500	VC-CAM002	40.00000000	40	0.9000	07/05/2009	1 N
	0.0	<del>M6061T6R0875</del>	<del>VC-CAM002</del>	<del>6.00000000</del>	12	0.0000	07/05/2009	0 N
	0.0	<del>M6061T6R1250</del>	VC-CAM002	4.99646000	420	4.8000	07/05/2009	1 N
	0.0	<del>M6061T6S090</del>	VC-CAM002	32.00000000	46	0.0000	07/05/2009	0 N
	0.0	M6061T6T03125W	VC-COP001	48.00000000	12	1.7500	07/05/2009	1 N
		058						
	0.0	<del>M7075T0B1500X1</del>	<del>VC-CAM002</del>	<del>4.00000000</del>		0.0000	07/05/2009	0 N
		<del>500</del>						
	0.0	M817142 DD2	VU-FLA001	2.00000000	19.0000	07/05/2009	1	N
	0.0	M817142DC1	VU-FLA001	2.00000000	19.0000	07/05/2009	1	N
	0.0	M835362 024	VU-FLA001	2.00000000	95.0000	07/05/2009	1	N
	0.0	MLEXS125	VC-GEP001	64.00000000	2.8500	07/05/2009	1	N
	0.0	MS17984C418	VU-ADG001	4.00000000	0.0000	07/05/2009	0	N
	0.0	MS20470AD44	VC-AVI001	1818.00000000	0.0376	07/05/2009	1	N
	0.0	MS20600AD4W2	VC-AVI001	108.00000000	0.0000	07/05/2009	0	N
	0.0	MS20600AD4W4	VC-AVI001	1000.00000000	0.0000	07/05/2009	0	N
	0.0	MS20601AD4W2	VC-AVI001	100.00000000	0.0000	07/05/2009	0	N
	0.0	MS20601AD4W3	VC-AVI001	203.00000000	0.0000	07/05/2009	0	N
	0.0	MS206153M3	VU-BIL001	16.00000000	0.0000	07/05/2009	0	N
	0.0	MS210433	VC-AVI001	44.00000000	1.5500	07/05/2009	1	N
	0.0	MS24524 23	VU-FLA001	2.00000000	18.0000	07/05/2009	1	N
	0.0	MS246651010	VU-MMA001	14.00000000	0.0000	07/05/2009	0	N
	0.0	MS24665227	VU-ADG001	5.00000000	0.2500	07/05/2009	1	N
	0.0	MS24665302	VC-AVI001	4.00000000	0.0800	07/05/2009	1	N
	0.0	MS24693C48	VC-AVI001	100.00000000	0.0000	07/05/2009	0	N
	0.0	MS27039C107	VU-MMA001	8.00000000	0.4000	07/05/2009	1	N
	0.0	MS287786	VC-AVI001	4.00000000	0.8600	07/05/2009	1	N
	0.0	MS35207264	VC-AVI001	50.00000000	0.0000	07/05/2009	0	N
	0.0	NAS1149DN832J	VC-AVI001	31.00000000	0.0000	07/05/2009	0	N
	0.0	NAS1515H4L	VU-MMA001	202.00000000	0.1000	07/05/2009	1	N
	0.0	NAS1515H5L	VU-ADG001	14.00000000	0.7500	07/05/2009	1	N
	0.0	Q50AB2	VU-FLA001	2.00000000	806.0000	07/05/2009	1	N
	0.0	QS100M24S	VC-AVI001	3.00000000	2.7400	07/05/2009	1	N
	0.0	S 1455	VU-REI001	20.00000000	0.5400	07/05/2009	1	N

~~304 bar .375" x 3" x 12 ft 1 PC 145.00 EACH 12.03~~  
~~304 bar .500" x 2.5" x 12 ft 1 PC 240.00 EACH 17.50~~  
~~304 round bar .375" x 12 ft 1 PC 12.00 EACH 1.00~~  
~~304 round bar .500" x 12 ft 1 PC 24.00 EACH 2.00~~  
~~304 round bar .750" x 12 ft 1 PC 52.00 EACH 4.33~~  
~~304 sheet 16 ga x 256 sf 8 PCS 170.00 EACH 5.3125~~  
~~5052h32 sheet .020" x 32 sf NO STOCK CAN ONLY GET .025~~  
~~6061-t6 bar .500" x 5" x 40 ft 2 PCS 115.00 EACH 5.75~~  
~~6061-t6 bar .500" x 6" x 20 ft 1 PC 140.00 EACH 7.00~~  
~~6061-t6 bar .500" x 10" x 60 ft 5 PCS 187.00 EACH 16.583~~  
~~6061-t6 bar .500" x 12" x 40 ft 2 PCS 222.00 EACH 11.10~~  
~~6061-t6 bar .750" x 2" x 40 ft 2 PCS 70.00 EACH 14.25~~  
~~6061-t6 bar 2" x 4" x 20' 1 PC 385.00 EACH 19.25~~  
~~6061-t6 round bar .500" x 40 ft 2 PCS 10.00 EACH 5.00~~  
~~6061-t6 round bar .875" x 20' 1 PC 29.00 EACH 1.45~~  
~~6061-t6 round bar 1.250" x 20' 1 PC 58.00 EACH 2.90~~  
~~6061-t6 sheet #090" x 96 sf 3 PCS 165.00 EACH 5.50~~  
~~7075t6 bar 1.5" x 1.5" x 12 ft 1 PC 195.00 EACH 16.25~~

Thanks

Chantal

Good luck hahahahahahahahahah!!!!!!!!!!!!!!!!!!!!



Material Test Report

SA  
08/10/102

Customer Ship To:

Magna Stainless Inc.  
5775 Kieran St.

St-Laurent  
QB H4S 0A3

Our Order: 358480 - 1  
Your PO # PO02050  
Part # 05657-000-240  
Die: ES05657  
Description: 1.250  
Alloy Temper 6061 T6  
Print Date: 12/10/2008

Chemical Properties

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	others each	others total	Al
0.40-0.8	0.7 max	0.15-.40	0.15 max	0.8-1.2	0.04-0.35	0.25 max	0.15	0.05	0.15	remain

Mechanical Properties

Strength ksi

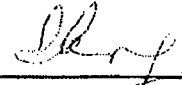
Test ID	Test Date	CastNum	Ultimate	Yield (2% Offset)	Elongation (2" gage length)
115134	12/10/08	5778	51.39	49.44	14.8

Applicable Specifications: ASTM B221-06 ASTM B308-02 ASTM B429 . QQA200/8 QQA200/16

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Doug Barnes - Tensile Testing

Authorized

  
Evan Eng, Quality Assurance Mgr.

# ANALYSIS CERTIFICATE

Empire Resources, Inc.

One Parker Plaza  
Fort Lee, NJ 07024-2937

United States

Tel : (201) 944-2200

Fax : (201) 944-2226

rtoombs@empireresources.com

EMPIRE Letter Ref # : EWR48989



Thursday, 5 February, 2009

Date : February 05, 2009

Sales Contract # : E134026

Alloy-Temper : 6061-T6

Container # : EXTR20081021

Case # : EXC22701

Cast # : 08060811B

Die # : A10196

Specification : .500" X 6" X 20' FLAT BAR 6061, T6

Purchase Order : P003068

Customer Part # :

MADE IN THE USA

## Chemical Composition (WT%)

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other Elements	
Min	0.40		0.15		0.8	0.04			Each Max	Total Max
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15
Actual	= 0.54	= 0.17	= 0.2	= 0.02	= 0.8	= 0.07	< 0.01	= 0.01	= 0	

\* Aluminum = Remainder

Actual cast analysis is retained on file.

## Tensile Properties

Test No.	Yield (ksi)	Tensile (ksi)	Elong. (%)
1	36.4	38.6	23.2

ASTM B221-06. AMS-QQ-A-200/8-97

*Ross Toombs*

Authorized Signature

Ross Toombs  
General Manager